

October 18, 2016

Tom Moe  
USS Corporation  
P.O. Box 417  
8771 Park Ridge Dr  
Mountain Iron, MN 55768

RE: Project: NPDES-LINE 3 Wk1  
Pace Project No.: 1276474

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on October 06, 2016. The results relate only to the samples included in this report. Results reported herein conform to the most current, applicable TNI/NELAC standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,



Melisa M Woods  
melisa.woods@pacelabs.com  
Project Manager

Enclosures

cc: Cory Hertling  
Terri Sabetti, NTS



## REPORT OF LABORATORY ANALYSIS

This report shall not be reproduced, except in full,  
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## CERTIFICATIONS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

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### Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792

Alaska Certification UST-107

Alaska Certification UST-107

Alaska Certification #MN01084

Arizona Department of Health Certification #AZ0785

Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203

Wisconsin DNR Certification # : 998027470

WA Department of Ecology Lab ID# C1007

Nevada DNR #MN010842015-1

Oklahoma Department of Environmental Quality

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## REPORT OF LABORATORY ANALYSIS

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## SAMPLE SUMMARY

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1276474001	WS-002 Scrubber Make-Up	Water	10/06/16 10:00	10/06/16 13:05
1276474002	WS-003 Thickener Overflow	Water	10/06/16 09:55	10/06/16 13:05
1276474003	WS-003 Thickener Overflow	Water	10/06/16 09:55	10/06/16 13:05

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## SAMPLE ANALYTE COUNT

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1276474001	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1276474002	WS-003 Thickener Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1276474003	WS-003 Thickener Overflow	EPA 300.0	DMB	2	PASI-V

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## ANALYTICAL RESULTS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

<b>Sample: WS-002 Scrubber Make-Up</b>		<b>Lab ID: 1276474001</b>		Collected: 10/06/16 10:00		Received: 10/06/16 13:05		Matrix: Water	
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
<b>200.7 MET ICP, Lab Filtered</b>		Analytical Method: EPA 200.7 Preparation Method: EPA 200.7							
Calcium, Dissolved	<b>108</b>	mg/L	5.0	0.29	10	10/10/16 15:00	10/11/16 18:02	7440-70-2	
Magnesium, Dissolved	<b>210</b>	mg/L	5.0	0.67	10	10/10/16 15:00	10/11/16 18:02	7439-95-4	
Total Hardness, Dissolved	<b>1130</b>	mg/L	100	50.0	10	10/10/16 15:00	10/11/16 18:02		
<b>300.0 IC Anions 28 Days</b>		Analytical Method: EPA 300.0							
Sulfate	<b>706</b>	mg/L	20.0	10.0	10		10/13/16 04:50	14808-79-8	

<b>Sample: WS-003 Thickener Overflow</b>		<b>Lab ID: 1276474002</b>		Collected: 10/06/16 09:55		Received: 10/06/16 13:05		Matrix: Water	
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
<b>200.7 MET ICP, Lab Filtered</b>		Analytical Method: EPA 200.7 Preparation Method: EPA 200.7							
Calcium, Dissolved	<b>603</b>	mg/L	5.0	0.29	10	10/10/16 15:00	10/11/16 18:05	7440-70-2	
Magnesium, Dissolved	<b>282</b>	mg/L	5.0	0.67	10	10/10/16 15:00	10/11/16 18:05	7439-95-4	
Total Hardness, Dissolved	<b>2670</b>	mg/L	100	50.0	10	10/10/16 15:00	10/11/16 18:05		
<b>300.0 IC Anions 28 Days</b>		Analytical Method: EPA 300.0							
Sulfate	<b>1790</b>	mg/L	40.0	20.0	20		10/13/16 05:10	14808-79-8	

<b>Sample: WS-003 Thickener Overflow</b>		<b>Lab ID: 1276474003</b>		Collected: 10/06/16 09:55		Received: 10/06/16 13:05		Matrix: Water	
Parameters	Results	Units	Report Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qual
<b>300.0 IC Anions 28 Days</b>		Analytical Method: EPA 300.0							
Chloride	<b>611</b>	mg/L	5.0	2.5	5		10/13/16 05:31	16887-00-6	
Fluoride	<b>11.6</b>	mg/L	0.50	0.25	5		10/13/16 05:31	16984-48-8	

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## QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

QC Batch: 96755

Analysis Method: EPA 200.7

QC Batch Method: EPA 200.7

Analysis Description: 200.7 MET Dissolved

Associated Lab Samples: 1276474001, 1276474002

METHOD BLANK: 381944

Matrix: Water

Associated Lab Samples: 1276474001, 1276474002

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Calcium, Dissolved	mg/L	ND	0.50	0.029	10/11/16 16:44	
Magnesium, Dissolved	mg/L	ND	0.50	0.067	10/11/16 16:44	

LABORATORY CONTROL SAMPLE: 381945

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Calcium, Dissolved	mg/L	50	50.0	100	85-115	
Magnesium, Dissolved	mg/L	50	49.7	99	85-115	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 381946

381947

Parameter	Units	1276405001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	123	50	50	172	174	96	102	70-130	2	20	
Magnesium, Dissolved	mg/L	88.7	50	50	137	137	96	98	70-130	1	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 381948

381949

Parameter	Units	1276511001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Calcium, Dissolved	mg/L	8.3	50	50	57.2	57.7	98	99	70-130	1	20	
Magnesium, Dissolved	mg/L	4.6	50	50	53.5	53.9	98	99	70-130	1	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

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## QUALITY CONTROL DATA

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

QC Batch: 96980 Analysis Method: EPA 300.0  
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions  
Associated Lab Samples: 1276474001, 1276474002, 1276474003

METHOD BLANK: 382907 Matrix: Water

Associated Lab Samples: 1276474001, 1276474002, 1276474003

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	0.50	10/12/16 20:19	
Fluoride	mg/L	ND	0.10	0.050	10/12/16 20:19	
Sulfate	mg/L	ND	2.0	1.0	10/12/16 20:19	

LABORATORY CONTROL SAMPLE: 382908

Parameter	Units	Spike Conc.	LCS Result	LCS % Rec	% Rec Limits	Qualifiers
Chloride	mg/L	50	51.1	102	90-110	
Fluoride	mg/L	5	4.8	96	90-110	
Sulfate	mg/L	50	49.5	99	90-110	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 382909 382910

Parameter	Units	10364662012 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Chloride	mg/L	0.80J	50	50	51.3	51.2	101	101	90-110	0	20	
Fluoride	mg/L	0.072J	5	5	4.8	4.8	95	95	90-110	0	20	
Sulfate	mg/L	74.7	50	50	125	125	101	102	90-110	0	20	

MATRIX SPIKE & MATRIX SPIKE DUPLICATE: 382911 382912

Parameter	Units	1276342001 Result	MS Spike Conc.	MSD Spike Conc.	MS Result	MSD Result	MS % Rec	MSD % Rec	% Rec Limits	RPD	Max RPD	Qual
Chloride	mg/L	16.6	100	100	118	118	102	102	90-110	0	20	
Fluoride	mg/L	0.76	10	10	10.3	10.3	95	95	90-110	0	20	
Sulfate	mg/L	115	100	100	215	215	100	99	90-110	0	20	

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

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## QUALIFIERS

Project: NPDES-LINE 3 Wk1

Pace Project No.: 1276474

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### DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

### LABORATORIES

PASI-V Pace Analytical Services - Virginia

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## QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: NPDES-LINE 3 Wk1


Pace Project No.: 1276474

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1276474001	WS-002 Scrubber Make-Up	EPA 200.7	96755	EPA 200.7	96810
1276474002	WS-003 Thickener Overflow	EPA 200.7	96755	EPA 200.7	96810
1276474001	WS-002 Scrubber Make-Up	EPA 300.0	96980		
1276474002	WS-003 Thickener Overflow	EPA 300.0	96980		
1276474003	WS-003 Thickener Overflow	EPA 300.0	96980		

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	Document Name: Sample Condition Upon Receipt Form	Document Revised: 23Feb2015 Page 1 of 1
	Document No.: F-VM-C-001-Rev.09	Issuing Authority: Pace Virginia, Minnesota Quality Office

Sample Condition  
Upon Receipt

Client Name:

Project #:

USS CORP

Courier: ☐ Fed Ex ☐ UPS ☐ USPS ☒ Client  
☐ Commercial ☐ Pace ☐ Other: \_\_\_\_\_

**WO#: 1276474**

PM: MMW Due Date: 10/20/16  
 CLIENT: USS CORP

Tracking Number: \_\_\_\_\_

Custody Seal on Cooler/Box Present? ☐ Yes ☒ No Seals Intact? ☐ Yes ☒ No  
 Packing Material: ☐ Bubble Wrap ☐ Bubble Bags ☒ None ☐ Other: \_\_\_\_\_ Temp Blank? ☒ Yes ☐ No  
 Thermometer Used: ☒ 140792808 Type of Ice: ☒ Wet ☐ Blue ☐ None ☒ Samples on ice, cooling process has begun  
 Cooler Temp Read °C: 1.2 Cooler Temp Corrected °C: 1.5 Biological Tissue Frozen? ☐ Yes ☐ No ☒ NA  
 Temp should be above freezing to 5°C Correction Factor: 0.3 Date and Initials of Person Examining Contents: CM 10-6-16

Comments:

Chain of Custody Present?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	1.
Chain of Custody Filled Out?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	2.
Chain of Custody Relinquished?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	3.
Sampler Name and Signature on COC?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	4.
Samples Arrived within Hold Time?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	5.
Short Hold Time Analysis (<72 hr)?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A	6.
Rush Turn Around Time Requested?	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> N/A	7.
Sufficient Volume?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	8.
Correct Containers Used?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	9.
-Pace Containers Used?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	
Containers Intact?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	10.
Filtered Volume Received for Dissolved Tests?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	11. Note if sediment is visible in the dissolved containers.
Sample Labels Match COC?	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> N/A	12.
-Includes Date/Time/ID/Analysis Matrix: <u>WT</u>		
All containers needing acid/base preservation will be checked and documented in the pH logbook.	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Container	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	13.
Headspace in VOA Vials (>6mm)?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	14.
Trip Blank Present?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	15.
Trip Blank Custody Seals Present?	<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> N/A	
Pace Trip Blank Lot # (if purchased):		

CLIENT NOTIFICATION/RESOLUTION

Field Data Required? ☐ Yes ☐ No

Person Contacted: \_\_\_\_\_ Date/Time: \_\_\_\_\_

Comments/Resolution: \_\_\_\_\_

FECAL WAIVER ON FILE Y N

TEMPERATURE WAIVER ON FILE Y N

Project Manager Review:

Date: 10/6/16

Note: Whenever there is a discrepancy affecting North Carolina compliance samples, a copy of this form will be sent to the North Carolina DEHNR Certification Office (Page 1 of 1)  
 hold, incorrect preservative, out of temp, incorrect containers)